

# Micromax™ 7137

## Electronic Inks and Pastes

### Resistor Encapsulant For Resistor Networks

Micromax™ 7137 has been developed as a screen printable low temperature firable glass encapsulant for resistor networks applications.

### Product characteristics

- Protection against environmental conditions, reactive chemicals and potting compounds
- Low firing temperature — 500 °C/30 min. profile
- Smooth surface
- Green color
- Cadmium free

### Rheological properties

Viscosity 90 - 130<sup>[1]</sup> Pa.s

[1]: Brookfield HAT, UC&S, 10 rpm, 25 °C ± 1 °C

### Application technique

Mask mesh	325
Drying time	10 - 15 min
Drying temperature	150 °C
Recommended film thickness, dried	18 - 20 µm
Recommended film thickness, fired	≥10 µm
Leveling time	5 - 10 min

### Storage and stability

Shelf life 6<sup>[2]</sup> months

[2]: in unopened containers, from date of shipment, at temperature 5-30 °C

### Additional information

How to use

### Processing

- **Printing**
  - Print to a dried print thickness of 18-20µm with a 325 mesh stainless steel screen to give a minimum fired thickness of 10µm.
- **Thinning**
  - Micromax™ 7137 is optimized for screen printing. Thinning is not normally required. For minor adjustments, Micromax™ 8250 is recommended.
- **Clean-up solvent**
  - While traditional screen cleaners work with Micromax™ 7137,

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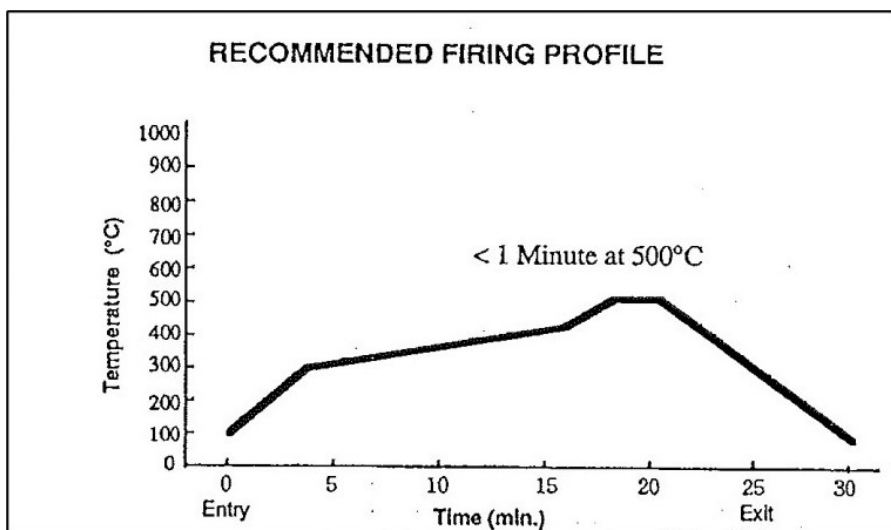
Axarel® 2200, a non CFC alternative, is recommended.

- **Drying**

- Allow prints to level for 5-10 minutes at room temperature followed by drying for 10-15 minutes at 150°C in a well-ventilated oven or conveyor dryer.

- **Firing**

- Fire through a belt furnace to a peak temperature of 500-510°C without dwelling at peak temperature (less than 1 minute) with a total firing cycle of 20 to 25 minutes. To avoid entrapment of organics in the fired film it is advisable to allow adequate time (5-10 min) during heating from 300°C to 400°C.



### Properties

- Information in this datasheet shows anticipated typical physical properties for Micromax™ 7137 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

### Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature between 5°C - 30°C. Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

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### Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

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